

- The largest in-plants according to full-time-equivalent employees (half of the part-time/temporary employee count was added to the full-time figure).

- The largest in-plants according to sales. (If a sales figure was not provided, the annual budget was used.) We stopped at \$1.5 million here, but posted a longer list online.

The rankings below will give you a quick look at some of the giants in the in-plant industry.

Largest In-plants by Sales

In-plant	Budget (\$)	Sales (\$)
1 Allstate Insurance Co.	161,400,000	161,400,000
2 U.S. Government Printing Office	NA	138,000,000
3 State of California	41,750,000	65,500,000
4 Amway	17,850,000	46,400,000
5 University of Oklahoma	16,500,000	16,500,000
6 State of Colorado	16,480,000	16,480,000
7 State of Missouri	16,000,000	16,000,000
8 State of Oregon	16,645,519	15,333,112
9 Pennsylvania State University	15,000,000	NA
10 World Bank Group	15,136,000	14,921,000
11 Tyson Foods, Inc.	10,000,000	14,000,000
12 Ohio State University	NA	13,500,000
13 SpartanNash	10,721,000	13,397,183
14 University of Washington	13,461,896	11,661,896
15 Mayo Clinic	10,192,740	NA
16 Yale University	10,039,802	10,039,802
17 State of Montana	11,150,000	10,000,000
17 U-Haul Kar-Go Decal	10,000,000	10,000,000
19 State of Wisconsin	9,046,460	8,769,963
20 Western & Southern Financial Group	8,629,000	8,629,000
21 University of Texas-Austin	8,500,000	8,500,000
22 State of Tennessee	7,594,500	7,698,608
23 University of California-Davis	7,050,709	7,585,119
24 University of California-San Francisco	7,533,860	7,533,860
25 OGE Energy Corp.	7,344,087	7,344,087
26 State of Kansas	7,200,000	7,300,000
27 City and County of San Francisco	7,005,071	7,107,089
28 University of Tennessee	7,100,000	6,956,182
29 Briggs & Stratton	6,900,000	6,751,000
30 University of Michigan	7,572,308	6,226,032
31 University of Minnesota	6,012,800	6,012,800
32 University of Missouri	5,968,000	5,968,000
33 Oregon State University	5,156,150	5,300,000
34 University of Alabama	4,700,000	5,200,000
35 City of Los Angeles	5,085,926	5,085,926
36 BlueCross BlueShield of Tennessee	5,000,000	NA

In-plant	Budget (\$)	Sales (\$)
36 UnitedHealthcare/ HouseCalls	6,775,796	5,000,000
38 Houston Independent School District	4,819,816	4,900,006
39 Vanderbilt University	4,886,668	4,886,668
40 Iowa State University	4,500,000	4,597,285
41 University of Virginia	4,410,000	4,410,000
42 University of Oregon	4,223,350	4,393,362
43 University of North Texas	4,700,000	4,100,000
44 Fred Meyer Stores, Division of Kroger	4,000,000	4,000,000
45 County of Nassau, N.Y.	5,000,000	3,500,000
45 University of Illinois, Urbana-Champaign	3,200,000	3,500,000
47 University of Arkansas	3,456,810	3,456,810
48 University of Alabama-Birmingham	3,963,360	3,306,360
49 Massachusetts Institute of Technology (M.I.T.)	3,200,000	3,200,000
50 The Hershey Company	3,100,000	3,100,000
51 Washington State University	3,000,000	3,000,000
52 University of Texas Health Science Center-Houston	3,100,000	2,951,000
53 Texas Tech University Health Sciences Center	3,487,473	2,889,957
54 Villanova University	2,400,000	2,500,000
55 University of Cincinnati	2,379,204	2,442,224
56 UnityPoint Health	2,248,614	2,248,614
57 Navy Federal Credit Union	2,157,088	NA
58 Oakland Schools	2,114,506	2,114,506
59 Colorado Springs School District 11	1,928,664	2,028,664
60 California State University-Sacramento	1,900,000	2,000,000
61 York University	1,770,225	1,902,992
62 Bucknell University	3,116,432	1,874,650
63 Kyrene School District #28	1,500,000	1,700,000
63 Medical University Of South Carolina	1,700,000	1,700,000
65 Mercury Marine	1,448,195	1,622,300
66 University of Montana	1,500,000	1,550,000
67 LifeWay	2,018,745	1,545,927
68 Methodist Le Bonheur Healthcare	1,410,965	1,450,500

69	Salem Keizer Public Schools	2,056,015	1,441,278
70	Arizona State University	NA	1,300,000
70	University of Nevada- Las Vegas	1,750,000	1,300,000
72	University of North Carolina-Wilmington	600,000	1,200,000
73	Albuquerque Public Schools	1,931,057	984,250