

# The Largest In-plants

North America is home to some very large in-plants. We surveyed our readership to find out who they are. Not all of the largest in-plants replied, but most of them did, allowing us to create two lists:

## Largest In-plants by Employees

	<b>In-plant</b>	<b>Employees</b>
1	U.S. Government Printing Office	650
2	Allstate Insurance Co.	437.5
3	The Church of Jesus Christ of Latter-day Saints	313.5
4	State of California	290
5	Amway	155.5
6	North Carolina Correction Enterprises	140
7	University of Washington	100
8	World Bank Group	97.5
9	State of Oregon	87
10	University of Oklahoma	77
11	State of Colorado	71
12	State of Missouri	67.5
13	SpartanNash	62
14	University of Missouri	61.5
15	State of Wisconsin	58
16	State of Tennessee	57
16	Tyson Foods, Inc.	57
18	U-Haul Kar-Go Decal	55.5
19	Excellus Health Plan	52
20	University of Texas-Austin	51.5
21	University of Minnesota	50.5
22	Church of Scientology International	50
22	Pennsylvania State University	50
22	Yale University	50
25	Mayo Clinic	47
25	Texas Tech University Health Sciences Center	47
27	University of Alabama	45.5
28	University of Tennessee	45
29	Ohio State University	44
30	State of Kansas	42
31	County of Nassau, N.Y.	40
31	University of Michigan	40
31	University of North Texas	40
34	Houston Independent School District	39.5
35	University of Arkansas	39
36	City of Los Angeles	36.5

	<b>In-plant</b>	<b>Employees</b>
36	University of Alabama-Birmingham	36.5
38	Iowa State University	35.5
39	University of California-San Francisco	35
40	Briggs Healthcare	34
40	Washington State University	34
42	University of Virginia	33.5
43	Oregon State University	33
44	BlueCross BlueShield of Tennessee	31
45	State of Montana	29
46	University of Oregon	27.5
47	Bucknell University	27
47	Christian Broadcasting Network	27
47	Vanderbilt University	27
50	University of California-Davis	26.5
51	Albuquerque Public Schools	25.5
51	Briggs & Stratton	25.5
53	University of Illinois, Urbana-Champaign	25
53	Southern Illinois University-Carbondale	25
55	University of Cincinnati	23
56	Hy-Vee, Inc.	22.5
57	Western & Southern Financial Group	22
58	LifeWay	21.5
59	Brown University	21
59	University of Texas Health Science Center-Houston	21
59	York University	21
62	The Hershey Company	19.5
63	Colorado Springs School District 11	19
64	Massachusetts Institute of Technology (M.I.T.)	18.5
65	City and County of San Francisco	17.5
66	Fred Meyer Stores, Division of Kroger	17
66	California State University-Sacramento	17
68	University of Nevada-Las Vegas	16.5
68	Villanova University	16.5
70	Mary Kay Inc.	16
70	University of Montana	16
71	Arizona State University	15.5

<b>72</b>	Navy Federal Credit Union	15
<b>73</b>	Presence Health	12
<b>73</b>	Kyrene School District #28	12
<b>75</b>	OGE Energy Corp.	11
<b>76</b>	Mercury Marine	10.5
<b>77</b>	Methodist Le Bonheur Healthcare	10
<b>77</b>	UnityPoint Health	10
<b>77</b>	Salem Keizer Public Schools	10
<b>77</b>	Medical University Of South Carolina	10
<b>81</b>	Universityof North Carolina-Wilmington	9.5
<b>82</b>	Oakland Schools	9