

# Labels: Flexo (Line)

FIRST PLACE McDowell Label and Screen Printing, Plano, Texas

Make Your Mark Press: Gallus Plates/Screens/Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

SECOND PLACE McDowell Label and Screen Printing, Plano, Texas

Macadamia Professional Press: Gallus Plates/Screens/Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

THIRD PLACE McDowell Label and Screen Printing, Plano, Texas

Modern Creatine Press: Rotopress Plates/Screens/Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

# Labels: Flexo (Line and Screen)

FIRST PLACE McDowell Label and Screen Printing, Plano, Texas

Tribulus Press: Gallus Plates/Screens/Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

SECOND PLACE McDowell Label and Screen Printing, Plano, Texas

Studio 35 Press: Gallus Plates/Screens/Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

THIRD PLACE Multi-Color Corporation, Batavia, Ohio *Tampax Regan 15* 

Press: X-Flex 2 Dies: Flexible Substrate: Fasson Inks/Coatings/Adhesives: INX coating

# Labels: Flexo (Process)

### FIRST PLACE

Multi-Color Corporation, Batavia, Ohio Old Spice Timber Press: Mark Andy Substrate: Fasson

SECOND PLACE Great Little Box Company, Richmond, British Columbia, Canada

#### Vega One–All in One Nutritional Shake

Press: Mark Andy 2200 Printing Plates/ Screens/Cylinders: Dupont Flat Top Dot, OEC Graphics/Cylinders, RotoMetrics Anilox Rolls: Harper Dies: RotoMetrics flexible die Package/Graphic Design: Vega Substrate: 2.6 mil White BOPP TC/ S692NI/40#BG, Avery Inks/Coatings/ Adhesives: Flint water-based inks

### THIRD PLACE

Multi-Color Corporation, Batavia, Ohio Bath and Body Works

### Turquoise Waters Program

Press: Omet Xflex Printing Plates/Screens/ Cylinders: Dupont Plates, Stork Screens Dies: Flexible Package/Graphic Design: Bath & Body Works Substrate: 2 mil clear BOPP/V81/1.2 mil liner - Flexcon Inks/ Coatings/Adhesives: INX Inks and Cark varnish

# Labels: Combination Process

FIRST PLACE

Multi-Color Corporation, Batavia, Ohio

# Coatings/Adhesives: Ciegwerks

SECOND PLACE Hammer Packaging, West Henrietta, New York

# Bai Bubbles

Press: Muller Martini VSOP Printing Plates/ Screens/Cylinders: Kodak Offset Plates Package/Graphic Design: Bai Brands Substrate: 50 Micron PVC Inks/Coatings/ Adhesives: UV Inks, EB Matte Coating

### THIRD PLACE

Multi-Color Corporation, Batavia, Ohio *Tide with Febreze* Press: Omet Substrate: Mill Craft





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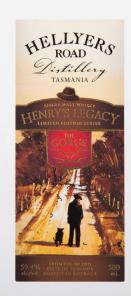


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# Labels: Offset (Process)

FIRST PLACE Collotype Labels, Mile End South, Australia

HR-The Gorge Whiskey Press: Gallus TCS 250 Printing Plates/ Screens/Cylinders: Kodak, Gallus, UEI Dies: Triforme Package/Graphic Design: Phillip Drury - Clemenger A Substrate: Killer White Gen 3 - Avery Dennison Inks/Coatings/Adhesives: DIC, Kurz

SECOND PLACE Inland, La Crosse, Wisconsin

Florida's Natural Grower's

Pride Orange Juice Press: Heidelberg Printing Plates/Screens/ Cylinders: Fuji Substrate: Treofan Inks/ Coatings/Adhesives: Sun Chemical

THIRD PLACE

Multi-Color Corporation, Batavia, Ohio Bath and Body Works

Screen Doors Program Press: Gallus TCS Dies: Flexible/ semirotary hot stamp **Package/Graphic Design:** Bath and Body Works **Substrate**: 70# Brite White Felt/S100R13/1.2 mil PET Inks/Coatings/Adhesives: INX Inks and actega high build and matte/gloss combo

# Labels: Screen (Rotary or flat)

FIRST PLACE McDowell Label and Screen Printing, Plano, Texas

2 Tan N Go Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

### **Labels: Digital**

FIRST PLACE

Steinhauser, Inc., Newport, Kentucky S Fab Ferments-Bubonic Tonic Press: HP Indigo 6000 Dies: RotoMetrics Package/Graphic Design: Lemon Grenade Substrate: Avery Dennison - 2 mil metalized polypropolyene ITC Inks/ Coatings/Adhesives: HP (CMYKW)/ Actega - matte poly prop overlam/Avery Dennison - acrylic, AT-2060

SECOND PLACE

Steinhauser, Inc., Newport, Kentucky Cashmere Bath–Cashmere Kisses

Press: HP Indigo 6000 Dies: RotoMetrics Package/Graphic Design: Erin Dickman Substrate: Avery Dennison - 2 mill clear BOPP TC/1.2 M PET Inks/Coatings/ Adhesives: HP (CMYKWW)/Actega -CF4.6 overprintable silver cold foil, gloss

Trade with Calm

varnish/Avery Dennison - S7000

Scruples Shadow Lights

RotoMetrics flexible Package/Graphic

Design: Customer Supplied Substrate:

Wine and Beer Labels:

**Flexo (Line and Text)** 

ASL Print FX, Vaughan, Ontario

Press: Gallus RS 330 Printing Plates/

Screens/Cylinders: 0.45 Kodak NX plates/

Kocher+Beck screens and cylinders Anilox Rolls: Harper Ceramic Dies: Flexible

Package/Graphic Design: Campagner Creative Substrate: Bright Silver Laminated

Foil Inks/Coatings/Adhesives: UV Flexo

McDowell Label and Screen Printing,

Press: Gallus Printing Plates/Screens/

Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Fasson Inks/

4 Lush Rose Brut

SECOND PLACE

Hill Country Blend

Coatings/Adhesives: Actega

Plano, Texas

Metalized Bopp - Spinnaker Inks/Coatings/ Adhesives: HP CMYK, White, Matte Lam

Press: HP WS6600 Indigo Dies:

Lofton Label, Inc., Inver Grove Heights,

THIRD PLACE

FIRST PLACE

Minnesota

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# Wine and Beer Labels: **Flexo (Line and Screen)**

FIRST PLACE

FERMIENTS

ASL Print FX, Vaughan, Ontario E Polar Ice 90 Degrees North Press: Gallus RS 330 Printing Plates/ Screens/Cylinders: 0.45 Kodak NX plates/ Kocher+Beck screens and cylinders Anilox Rolls: Harper Ceramic Dies: Kocher+Beck Magnetic Package/Graphic Design: Corporate Visuals Inc. Substrate: Clear Bopp Inks/Coatings/Adhesives: UV Flexo Inks/Thermochromic Inks

SECOND PLACE McDowell Label and Screen Printing, Plano, Texas

Merlot Reserve 2006 Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Ritrama Inks/ Coatings/Adhesives: Actega

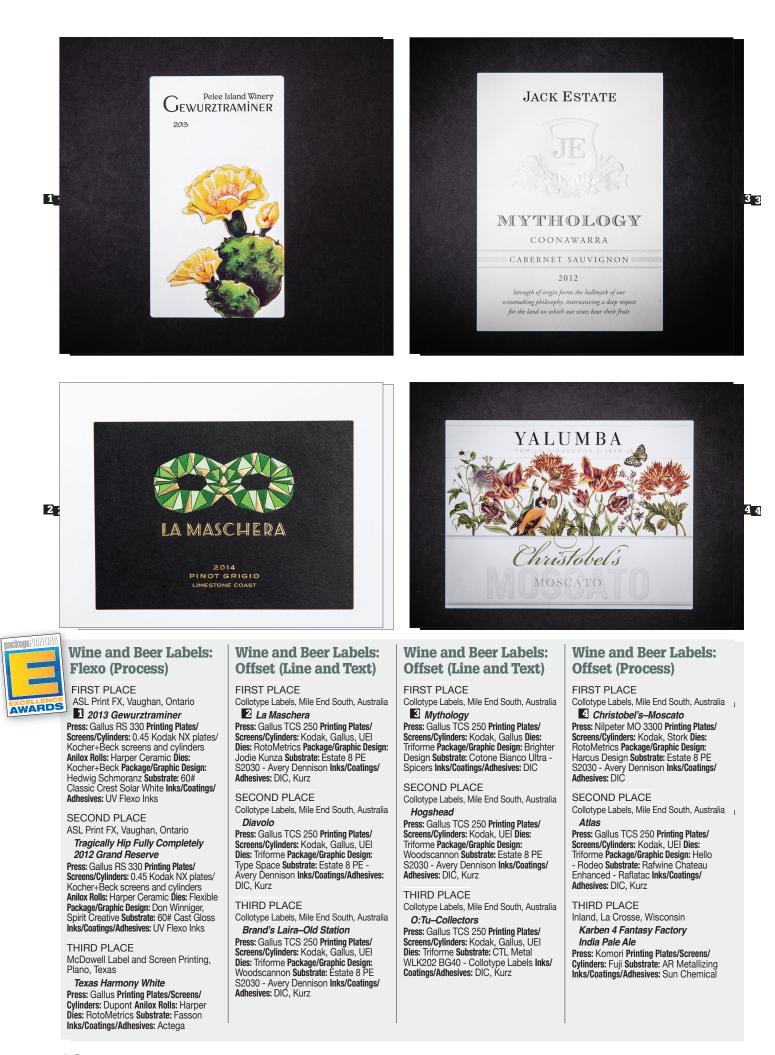
THIRD PLACE McDowell Label and Screen Printing, Plano, Texas Nero D'Avola 2012

Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Fasson/ITW Inks/ Coatings/Adhesives: Actega





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Wine and Beer Labels: Digital (Process)

FIRST PLACE Collotype Labels, Mile End South, Australia

1 McMurtrie Rd Wines Press: HP Indigo WS6600 & Digicon Printing Plates/Screens/Cylinders: Screeny Dies: RotoMetrics Package/ Graphic Design: WDM Design Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/Adhesives: HP Inks

SECOND PLACE Collotype Labels, Mile End South, Australia

### Montepulciano

Press: HP Indigo WS6600 & Digicon Printing Plates/Screens/Cylinders: Screeny Dies: RotoMetrics Package/Graphic Design: Rhianne Kennedy Substrate: Estate 8 PE S2030 - Avery Dennison Inks/Coatings/ Adhesives: HP Inks

THIRD PLACE

Fort Dearborn Company, Elk Grove Village, Illinois Colorado Gold Bourbon Label

Press: HP/Mark Andy Printing Plates/ Screens/Cylinders: Stork Screens/ Rotomec Dies: Rotomec Package/

Graphic Design: Customer Supplied Substrate: Avery Dennison Cherry Wood Veneer Inks/Coatings/Adhesives: HP Digital Ink, ACTEGA Screen Ink

# **Flexible Packaging:** Flexo (Line)

FIRST PLACE McDowell Label and Screen Printing, Plano, Texas

2 Madame Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/ Coatings/Adhesives: Actega

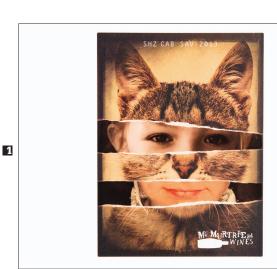
SECOND PLACE McDowell Label and Screen Printing, Plano, Texas

Porcelain Doll Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/ Coatings/Adhesives: Actega

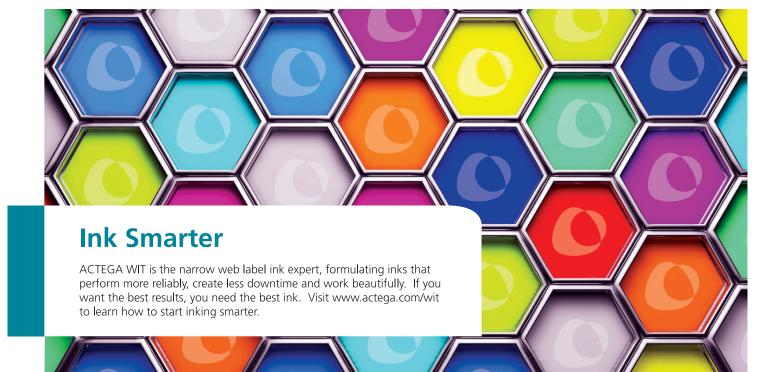
THIRD PLACE

McDowell Label and Screen Printing, Plano, Texas Cavalier

Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/ Coatings/Adhesives: Actega













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AWARDS

# Flexible **Packaging: Flexo** (Line and Screen)

FIRST PLACE McDowell Label and Screen Printing, Plano, Texas

1 Photo Bomb Press: Gallus Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/Coatings/Adhesives: Actega

SECOND PLACE McDowell Label and Screen Printing, Plano, Texas

Premium Creatine Fuel Press: MPS Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/Coatings/Adhesives: Actega

THIRD PLACE McDowell Label and Screen Printing, Plano, Texas

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Press: MPS Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/Coatings/Adhesives: Actega

# Flexible Packaging: Flexo (Process)

FIRST PLACE Coating Excellence International, Wrightstown, Wisconsin

Pedigree Dog Food Bag Press: Flexo-W&H Astroflex Printing Plates/Screens/Cylinders: Photopolymer Anilox Rolls: Ceramic Substrate: Polywoven Film Inks/Coatings/Adhesives: Water-based Flexo Ink

SECOND PLACE McDowell Label and Screen Printing, Plano, Texas

ION Terra Beads Press: MPS Printing Plates/Screens/ Cylinders: Dupont Anilox Rolls: Harper Dies: RotoMetrics Substrate: Klockner Inks/Coatings/Adhesives: Actega

### THIRD PLACE

Ampac Packaging, Cincinnati, Ohio Sage Star Wars Apple Bag

Press: W&H Nova Flex 52" web width 10 color Printing Plates/Screens/Cylinders: Dupont DPR Anilox Rolls: Pamarco/ARC Package/Graphic Design: Waxed Designs LLC Substrate: 2 mil Poly Ampac Inks/ Coatings/Adhesives: Seigwerk Thermagloss

# **Flexible Packaging:** Gravure

### FIRST PLACE

Ampac Packaging, Cincinnati, Ohio 3 Plum Organic Veggie Chili Press: W&H Printing Plates/Screens/ **Cylinders:** Engraved cylinders, 560 mm in circumference **Substrate:** PET/foil/CPP Inks/Coatings/Adhesives: Rotogravure inks/retort adhesives

**Folding Cartons: Offset** 

#### FIRST PLACE

Rohrer Corporation, Wadsworth, Ohio 4 Icy Hot Smart Relief

Press: Komori Printing Plates/Screens/ Cylinders: Fuji Dies: Standard Bobst Package/Graphic Design: Chattem/Sanofi Substrate: .020 SBS C2S Inks/Coatings/ Adhesives: 4 color process + PMS 280 blue and miracure UV coating

### SECOND PLACE

Diamond Packaging, Rochester, New York Green Tea Cucumber Press: Heidelberg Speedmaster XL 105 Offset Press Printing Plates/Screens/ Cylinders: Creo Trendsetter digital

thermal plates Dies: Metal Magic (foil stamping and embossing dies), Diamond Packaging (cutting dies) Package/Graphic Design: Elizabeth Arden Substrate: Tullis Russell Trucard 0 matt recycled 50% PCW .0175 (330 gsm) paperboard Inks/Coatings/Adhesives: Superior Offset inks

# THIRD PLACE

Trojan Litho, Renton, Washington Glasses.com Shipper

Press: KBA 40 x 56" 8 color Dies: Precision - tooling + Die Package/Graphic Design: Glasses.com Substrate: 24 pt SBS - Clearwater Paper Inks/Coatings/ Adhesives: Soft touch coating, 4cp + black + 9 pms - Ink Systems



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# Folding Cartons: Digital

FIRST PLACE McBattas Packaging & Printing, Fairbury, Nebraska

#### 1 Raise It Folded Carton

Press: Xerox IGen4 Substrate: 20 pt. C1S SBS Inks/ Coatings/Adhesives: Digital toner/Aqueous coating/ Tec Lighting Glue (hot)

SECOND PLACE McBattas Packaging & Printing, Fairbury, Nebraska

## McBattas Marketing Envelope & Box

Press: Xerox IGen4 Dies: Kongsberg Digital Cutter Package/Graphic Design: Denise Anderson/ Jonathon Curry Substrate: 22 pt. C1S SBS Inks/ Coatings/Adhesives: Digital toner/Aqueous coating/ Tec Lighting Glue (hot)

### THIRD PLACE

Drake Graphics Group, Willa Park, Illinois Phone Desk Speaker Docking Station Press: HP Indigo 5500 Dies: Laser Cut Package

Press: HP Indigo 5500 Dies: Laser Cut Package/ Graphic Design: Mathew Behning Substrate: 12pt Silver Cowboy by: GPA Inks/Coatings/Adhesives: Nicoat High Gloss UV coating

# Corrugated (preprint): Flexo (Line and Screen)

### FIRST PLACE

Bennett Pkg and Displays, Lee's Summit, Missouri **2** *Mud Guards* 

Press: Hycorr Printing Plates/Screens/Cylinders: Digital sheet photopolymer Anilox Rolls: Ceramic laser engraved Substrate: 200 E-flute kemi Inks/ Coatings/Adhesives: Pms 423 u 90 black

### SECOND PLACE

International Paper, Indianapolis, Indiana

Jack Daniels Single Barrel Select 700 ML Press: Fischer & Krecke 98" DF/8CNC + 2 coating Printing Plates/Screens/Cylinders: DuPont Cyrel/ Esko Circular/F&K Steel with sleeves Anilox Rolls: Pamarco Package/Graphic Design: RSC Container/ IP Design Substrate: Kemi-Plus 40# Inks/Coatings/ Adhesives: IP Specialty Water/Sun Matte Varnish/NA

#### THIRD PLACE

Bennett Pkg and Displays, Lee's Summit, Missouri Watch Man

Press: Hycorr Printing Plates/Screens/Cylinders: Digital sheet photopolymer Anilox Rolls: Ceramic laser engraved Substrate: 200 E-flute kemi Inks/ Coatings/Adhesives: Pms 1525/pms 377/90 blk/ varnish

### Corrugated Preprint: Flexo (Process)

### FIRST PLACE

International Paper, Indianapolis, Indiana **Goose Island Autumn Sampler** Press: Fischer & Krecke 98" DF/8CNC + 2 coating Printing Plates/Screens/Cylinders: DuPont Cyrel/ Esko Circular/F&K Steel with sleeves Anilox Rolls: Pamarco Package/Graphic Design: RSC Container/ IP Design Substrate: Kemi-Plus 40# Inks/Coatings/ Adhesives: IP Specialty Water/Sun Matte Varnish/NA

### SECOND PLACE

International Paper, Indianapolis, Indiana Mastronardi 15# Tomato

Press: Fischer & Krecke 98° DF/8CNC + 2 coating Printing Plates/Screens/Cylinders: DuPont Cyrel/ Esko Circular/F&K Steel with sleeves Anilox Rolls: Pamarco Package/Graphic Design: Produce Tray/ IP design Substrate: 42# IP Kraft Inks/Coatings/ Adhesives: IP Specialty Acrylic Ink + White under print

### THIRD PLACE

Bennett Pkg and Displays, Lee's Summit, Missouri Donettes

Press: Hycorr Printing Plates/Screens/Cylinders: Digital sheet photopolymer Anilox Rolls: Ceramic laser engraved Substrate: 32 E-flute kemi Inks/ Coatings/Adhesives: black/cyan/magenta/pms 286/ pms 485/yellow/varnish





Corrugated (Post/Direct Print): Flexo (Process)

FIRST PLACE Proactive Packaging & Display, Ontario, California

Anchor Steam Beer San
Francisco Giants 24 Pack Carton

Press: Bobst Masterflex Printing Plates/Screens/Cylinders: Dupont Cyrel Flexographic Printing Plates Anilox Rolls: Pamarco Dies: Platen Package/ Graphic Design: Anchor Steam SF Giants Substrate: 200 B flute Kemilite (Clay Coated Sheet ~ to SBS) Inks/ Coatings/Adhesives: Water-based Inks, UV Coating

### SECOND PLACE

Proactive Packaging & Display, Ontario, California

BJ's Restaurants 3 Pack Press: Bobst Masterflex Printing Plates/Screens/Cylinders: Dupont Cyrel Flexographic Printing Plates Anilox Rolls: Pamarco Dies: Platen Package/ Graphic Design: BJ's Restaurants 3 Pack Substrate: 200 B flute Kraft Inks/ Coatings/Adhesives: Water-based Inks + AQ Coating

# Corrugated (Post/ Direct Print): Offset

### FIRST PLACE

Trojan Litho, Renton, Washington

Pony-Horse Treats Press: KBA 40 x 56" Printing Plates/ Screens/Cylinders: 10 D Plat Digital Platemaker - in house Dies: Precision - tooling + Die Package/Graphic Design: Wet Noses Substrate: 12 pt + C1S SBS - Clearwater Paper, 23# Medium Kraft + 35# liner Kraft - Georgia Pacific Inks/ Coatings/Adhesives: 4 cp + UV coating gloss - Ink Systems

SECOND PLACE Trojan Litho, Renton, Washington

Castello Di Gabblano Press: KBA 40 x 56° 8 color Printing Plates/Screens/Cylinders: 10 D Plat Digital Platemaker - in house Dies: Precision - tooling + Die Substrate: 12 pt + C1S SBS - Clearwater Paper, 23# Medium Kraft + 35# liner Kraft - Georgia Pacific Inks/Coatings/Adhesives: 4 cp + standard metallic 872 + soft feel AQ coating - Ink Systems, Gold Foil - Kurz Foil

# **Special Category**

### FIRST PLACE

Lofton Label, Inc., Inver Grove Heights, Minnesota

DetFuel SuperBurn–GAT Press: Indigo 6600 HP/Flexo MA Dies: Flexo Rotary RotoMetrics Package/ Graphic Design: Customer Supplied Substrate: Rainbow - Wassau - Face Fasson Inks/Coatings/Adhesives: HP CMYK, Release Varnish, Laminate

SECOND PLACE

Multi-Color Corporation, Batavia, Ohio *Jif To Go Dippers* 

Press: Roto Press Substrate: Bonset

THIRD PLACE Luminer Converting Group, Lakewood, New Jersey

# Tiger X

Press: Propheteer 1000 Printing Plates/ Screens/Cylinders: Toyobo Cosmolite/ Lebonon Valley Adh. screen Anilox Rolls: Harper Dies: RotoMetrics Package/ Graphic Design: Weiler Corp. Substrate: Fasson 3pt TT paper and 40# release liner Inks/Coatings/Adhesives: Actega optifilm ink/Novamelt Adhesive

# Sustainability Category: Flexible Packaging

### FIRST PLACE

Accredo, Sugar Land, Texas Recyclable Stand-up Pouch Press: W&H MiraFlex Printing Plates/

Screens/Cylinders: DuPont DFR/150 Jpi/Blue Light Sleeves Anilox Rolls: Harper Package/Graphic Design: Schawk Substrate: All-polyethylene recyclable stand-up pouch Inks/Coatings/Adhesives: Sun Chemical







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