horses, poles] creates a dramatic sense of texture and depth, while a decorative diecut pattern around the header conveys the energy and movement of the carousel.

"One of the challenges of this project was to maintain tight registration of the multi-level embossing and spot gloss coating to the printing," he continues. "We also strove to incorporate all of the value-added processes in as few production steps as possible."

Diamond applied its Liquid Metal metallic UV specialty coating in an initial flexo dispersion coater on the Heidelberg Speedmaster press. Bacchetta describes Liquid Metal<sup>TM</sup> as a key component of Diamond's Green

Chic<sup>™</sup> packaging model that emphasizes sustainable converting methods. "Liquid Metal specialty UV coating delivers brilliant metallic effects through a combination of flexo and offset printing with no expensive set-up costs," he says. "It is a more sustainable alternative to metallized substrates and foil stamping."

This year's Best of Show winner epitomizes many of the qualities that just continue to get better and better throughout the package-printing industry—creativity, innovation, workmanship, state-of-the-art technology and materials. As one of the judges said, this year's winner was a "slam dunk."



LABELS—FLEXO (LINE)



FIRST PLACE McDowell Label & Screen Printing

.....

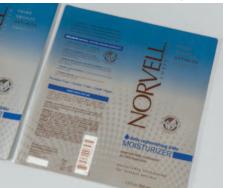
Chewable Calcium

Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Ritrama; Inks/Coatings: Actega SECOND PLACE McDowell Label & Screen Printing

Adrenaline Junkie

THIRD PLACE Consolidated Label Co. Salt Tequila

#### LABELS—FLEXO (LINE & SCREEN)



SECOND PLACE McDowell Label & Screen Printing FIRST PLACE McDowell Label & Screen Printing

Daily Moisturizer

Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Ritrama; Inks/Coatings: Actega

THIRD PLACE Consolidated Label Co. Sol Mate

#### LABELS—FLEXO (PROCESS)

FIRST PLACE Multi-Color Corp.

Suavitel 5L Front

Press: Arpeco; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Raflatac; Inks/Coatings: Siegwerk

SECOND PLACE ASL Print FX

Hops & Bolts -Creemore Springs Brewery

THIRD PLACE Collotype Labels Napa Naturals Balsamic

LABELS—COMBINATION PROCESS



FIRST PLACE Smyth Companies

Hochstadter's "Slow and Low" Whiskey Label

Press: Comco

SECOND PLACE McDowell Label & Screen Printing Whey Protein

THIRD PLACE Logotech Guy Fieri Salsa Verde



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- Small equipment accessories

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#### LABELS—OFFSET

FIRST PLACE Collotype Labels Australia

The Convict

Press: Nilpeter; Plates: Kodak; Dies: RotoMetrics; Substrate: Raflatac; Inks/ Coatings: DIC; Design: Castledine & Castledine

SECOND PLACE Hammer Packaging

Wegmans Water with Passion Fruit

#### LABELS— DIGITAL

FIRST PLACE Consolidated Label Co.

#### Lighten Up

Press: HP Indigo; Dies: RotoMetrics; Substrate: Fasson; Inks/Coatings: HP

SECOND PLACE All American Label

THIRD PLACE Steinhauser, Inc. Beverly International

Beverly International Up-Lift



THIRD PLACE Hammer Packaging Snapple Daze



#### LABELS—SCREEN (ROTARY OR FLAT)

FIRST PLACE Multi-Color Corp.

.....

Redken For Men -Go Clean - 1L Front

Press: Gallus; Plates/ Screens: DuPont, Gallus Screeny; Dies: RotoMetrics; Substrate: Fasson; Inks/Coatings: Siegwerk

SECOND PLACE McDowell Label & Screen Printing

**Hello Kitty Chill** 





#### WINE LABELS—OFFSET (LINE & TEXT)



FIRST PLACE Collotype Labels Australia

Jansz Vintage Rose

Press: Gallus; Plates/Screens: Kodak, Gallus; Dies: Triforme; Inks/Coatings: DIC; Design: Harcus Design

SECOND PLACE Collotype Labels Australia

Brown Bros. - Chenin Bianco

THIRD PLACE Collotype Labels Australia Pocket Watch



#### WINE LABELS—FLEXO (PROCESS)

FIRST PLACE McDowell Label & Screen Printing

Ten High

Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrates: Fasson; Inks/Coatings: Actega SECOND PLACE Taylor Made Labels

R. Stuart & Co. Big Fire Pinot Noir 2011

THIRD PLACE McDowell Label & Screen Printing

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#### WINE LABELS—FLEXO (LINE & SCREEN)



FIRST PLACE Collotype Labels

Michael David "Lust"

Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: Electro Optic; Inks/Coatings: Siegwerk

SECOND PLACE Taylor Made Labels

Spindrift Cellars Cabernet Franc 2011

THIRD PLACE McDowell Label & Screen Printing

**Rip Van Winkle** 

#### WINE LABELS— OFFSET (PROCESS)

FIRST PLACE Collotype Labels Australia

#### Yalumba Organics

Press: Nilpeter; Plates/ Screens: Kodak, Stork; Dies: RotoMetrics; Inks/Coatings: DIC; Design: Harcus Design



SECOND PLACE Collotype Labels Australia

Mollydooker Carnival Love THIRD PLACE Collotype Labels Australia

Hither & Yon



#### WINE LABELS—OFFSET (LINE & SCREEN)



FIRST PLACE Collotype Labels Australia

Meantime

Press: Gallus; Plates/ Screens: Kodak, Gallus; Dies: Triforme; Substrate: Raflatac; Inks/Coatings: DIC; Design: Design Shepherd

SECOND PLACE Collotype Labels Australia

Duck Sauce

#### WINE LABELS—DIGITAL



FIRST PLACE All American Label Brian Edward Press: HP Indigo SECOND PLACE All American Label

THIRD PLACE All American Label Anejo Campeon



#### FLEXIBLE PACKAGING— FLEXO (LINE)



FIRST PLACE McDowell Label & Screen Printing

I Look Good On You

Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Klockner; Inks/Coatings: Actega

SECOND PLACE McDowell Label & Screen Printing Poised

THIRD PLACE McDowell Label & Screen Printing Juicy Gossip



#### **FLEXIBLE PACKAGING FLEXO (PROCESS)**

FIRST PLACE Consolidated Label Co.

#### Elasta QP

Press: Nilpeter; Plates/Screens/ Cylinders: DuPont, RotoMetrics; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Bonset; Inks/Coatings: Flint UV



SECOND PLACE McDowell Label & Screen Printing **Canadian Hunter** 

THIRD PLACE McDowell Label & Screen Printing

Peace & Harmony

#### FLEXIBLE PACKAGING— **FLEXO (LINE & SCREEN)**

#### FIRST PLACE

McDowell Label & Screen Printing

Knock Out

#### Screen Printing **Too Sweet**

SECOND PLACE

McDowell Label &

Press: Gallus; Plates: DuPont; Anilox Rolls: Harper; Dies: RotoMetrics; Substrate: Bonset, API; Inks/Coatings: Actega

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#### **FLEXIBLE PACKAGING—Gravure**



FIRST PLACE

American Packaging Corp.

#### John Soules Foods **Chicken Fajitas**

Press: Comexi; Cylinders: Trident; Inks/Coatings: Flint Ink; Design: John Soules Foods

#### FOLDING CARTONS— OFFSET



FIRST PLACE Hub Folding Box

Rémy V.I.P. Cocktail Pack

Press: KBA; Substrate: Bonset; Inks/Coatings: Flint Group; Design: Ceradini Brand Design

SECOND PLACE The Standard Group

**EnerSys Odyssey Sales Kit** 

THIRD PLACE JohnsBvrne

Motorola Droid Razr Sales Launch Kit

#### CORRUGATED (POST/ DIRECT)—FLEXO (LINE)



FIRST PLACE RockTenn

#### Weinbrenner "Flag #9"

Press: Bobst; Anilox Rolls: Harper; Inks/Coatings: INX; Design: Printron

SECOND PLACE Digital HighPoint

Carolina Container -Pompeian Mediterranean Blend Oil

THIRD PLACE AllpakTrojan

Alial Fital Limited Edition Shirt Box

#### CORRUGATED (POST/ DIRECT)—FLEXO (LINE & SCREEN)



FIRST PLACE RockTenn

Saris 801

Press: Bobst; Anilox Rolls: Harper; Inks/Coatings: INX; Design: Printron

SECOND PLACE RockTenn

Saris 805

THIRD PLACE RockTenn Frank's Original Buffalo

#### CORRUGATED (POST/DIRECT)— FLEXO (PROCESS)

FIRST PLACE RockTenn

#### MOM "Bowl Tote"

Press: Bobst; Anilox Rolls: Harper; Inks/Coatings: INX; Design: SGS



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#### SUSTAINABILITY—FOLDING CARTONS

#### FIRST PLACE

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Diamond Packaging

Gillette Venus Embrace Razor Cartridges (4-pack carton)

Press: Heidelberg; Plates: Creo (Kodak); Dies: Diamond Packaging; Substrates: Clearwater Paper, ITW Foils; Inks/Coatings: Superior; Design: Proctor & Gamble, Diamond Packaging SECOND PLACE

Beyer Graphics Duri 24 Pack Nail Polish POP Display

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#### SPECIALTY CATEGORY— TECHNICAL ACHIEVEMENT



FIRST PLACE AND BEST OF SHOW

Diamond Packaging

### Diamond Packaging 2013 Calendar

Press: Heidelberg; Plates: Creo (Kodak); Dies: Metal Magic, Diamond Packaging; Substrates: Clearwater Paper, Domtar; Inks/Coatings: Superior; Design: Diamond Packaging

SECOND PLACE AllpakTrojan

AllpakTrojan Ignition Brochure & Kit

THIRD PLACE AllpakTrojan

Brown and Haley 550g International Box